

Performance Data for Mid Series Pumps

For Pump Models: VP10, VP10-MP, VP1X, VP20, VP20BV, VP20-AS, VP20-MP, VP20BV-MP, VP2X, VP2XBV, VP35, VP50, Manifolds, RTM and Vac-Stac

H-Series Venturis – High Vacuum Applications

H is for “High” vacuum levels up to 28”Hg [948 mbar] for applications involving non-porous materials (steel, plastic, glass, etc.) The High vacuum level provides high vacuum force for lifting heavy materials and holding them securely.

Model #	Air Consumption SCFM	Imperial – Vacuum Flow (SCFM) vs. Vacuum Level (“Hg)										
		0”Hg	3”Hg	6”Hg	9”Hg	12”Hg	15”Hg	18”Hg	21”Hg	24”Hg	27”Hg	28”Hg
60H	0.80	0.50	0.38	0.32	0.30	0.27	0.23	0.20	0.13	0.05	0.02	0.00
90H	1.80	1.20	1.00	0.95	0.90	0.85	0.75	0.70	0.52	0.47	0.20	0.00
100H	2.80	2.00	1.85	1.75	1.57	1.40	1.25	1.05	0.84	0.70	0.35	0.00
150H	4.80	3.20	2.80	2.50	2.30	2.00	1.60	1.40	1.20	0.80	0.50	0.00

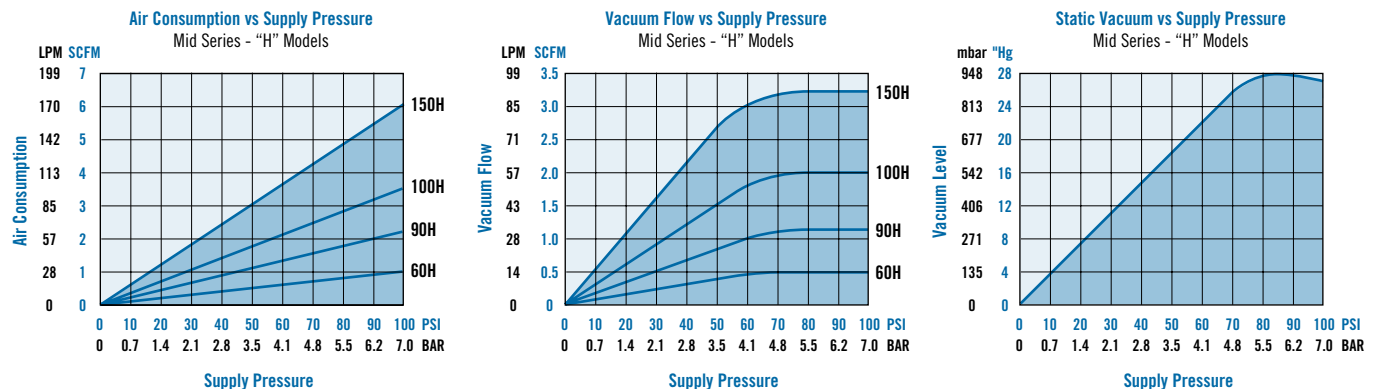
Model #	Evacuation Time in Seconds based on 1 Cubic Foot Volume/”Hg											
	0”Hg	3”Hg	6”Hg	9”Hg	12”Hg	15”Hg	18”Hg	21”Hg	24”Hg	27”Hg	28”Hg	
60H	0.00	15.00	29.80	50.60	74.50	102.80	135.90	183.20	245.90	410.20	790.80	
90H	0.00	6.50	12.30	18.90	32.50	47.00	65.40	92.20	130.00	222.20	281.30	
100H	0.00	2.70	6.50	11.20	17.50	25.80	38.40	55.20	79.20	166.70	251.80	
150H	0.00	2.30	3.80	6.50	10.20	14.20	21.30	44.90	55.00	81.00	125.00	

Model #	Air Consumption L/min	Metric – Vacuum Flow (L/min) vs. Vacuum Level (mbar)										
		0 mbar	102 mbar	203 mbar	305 mbar	406 mbar	508 mbar	609 mbar	711 mbar	813 mbar	914 mbar	948 mbar
60H	22.7	14.2	10.8	9.1	8.5	7.6	6.5	5.7	3.7	1.4	0.6	0.0
90H	51.0	34.0	28.3	26.9	25.5	24.1	21.2	19.8	14.7	13.3	5.7	0.0
100H	79.3	56.6	52.4	49.6	44.5	39.6	35.4	29.7	23.8	19.8	9.9	0.0
150H	135.9	90.6	79.3	70.8	65.1	56.6	45.3	39.6	34.0	22.7	14.2	0.0

Model #	Evacuation Time in Seconds based on 1 Liter Volume/mbar											
	0 mbar	102 mbar	203 mbar	305 mbar	406 mbar	508 mbar	609 mbar	711 mbar	813 mbar	914 mbar	948 mbar	
60H	0.0	0.5	1.1	1.8	2.6	3.6	4.8	6.5	8.7	14.5	27.9	
90H	0.0	0.2	0.4	0.7	1.1	1.7	2.3	3.3	4.6	7.8	9.9	
100H	0.0	0.1	0.2	0.4	0.6	0.9	1.4	1.9	2.8	5.9	8.9	
150H	0.0	0.1	0.1	0.2	0.4	0.5	0.8	1.6	1.9	2.9	4.4	

Note 1: Standard operating pressure for Vaccon pumps is 80 PSI [5.5 bar]. Pumps can be factory modified to run at other operating pressures i.e. 60 PSI [4.1 bar] etc. The values shown in the performance chart will remain the same for all operating pressures.

Note 2: Evacuation speed is linear with volume. A 2 cu. ft. volume will take twice as long to evacuate as a 1 cu. fPt. volume.



Note: Performance Charts represent average performance data. For reference only.